Optimum UV resistance

• Excellent resistance to climatic damage

Flame retardancy treatment

 Several possible finishes: Antistatic (AS), Oil Resistant (OR), Zero Emission (ZE)

• 100% recyclable through Texyloop®



Covers for:

Composting silos/tanks

 Water purification and waste water treatment plants

Methanization units

Gas storage



Merging into the landscape...



Extensive architectural potential



Freedom of shapes

#### Perfect environmental integration

Thanks to their green/grey 2-colour coating, Stam 3739, 4739, 5739, 6739 bio-energy membranes merge perfectly into an urban or rural landscape.

The 2-tone characteristic also limits light transmission and significant reduces growth of harmful "microorganisms".

#### Sustainable, innovative membranes

Composed of a PVC-coated polyester complex and a PVC coating, the polyester reinforcement ensures very high structural strength and

• good bending and perfect dome adaptation;

• easy to make up and install on site;

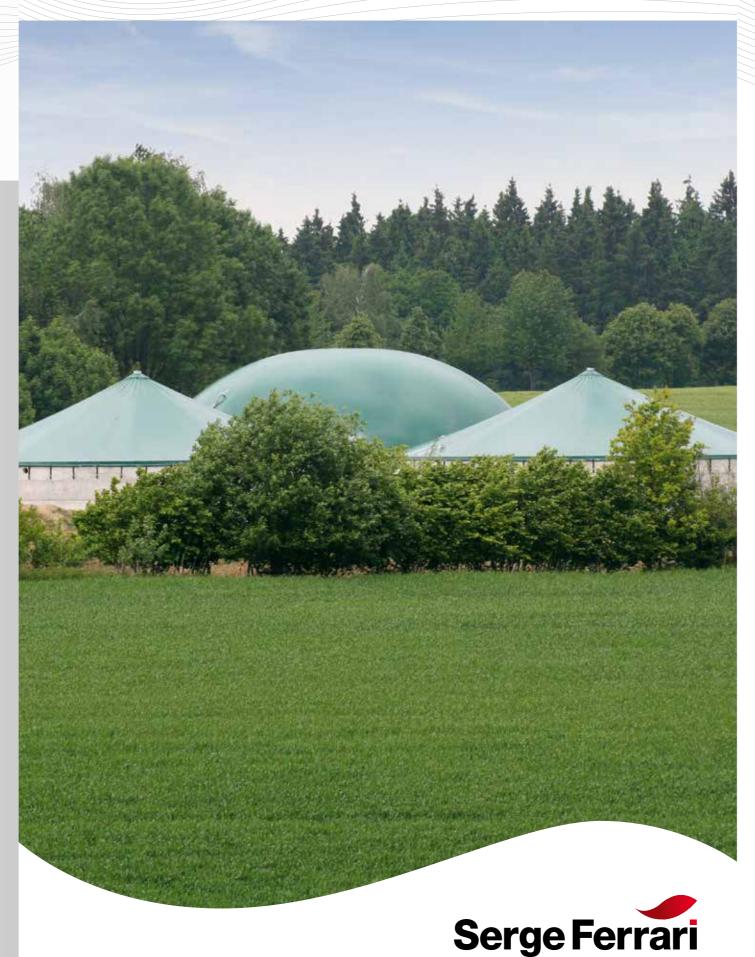
• control of gradual gas expansion.

This coating has been specially designed to ensure optimum imperviousness and resistance to chemical and organic effluents. Stam 47390R and ZE bio-energy membranes are an ideal solution to this problem!

#### 100% recyclable

Serge Ferrari believes that eco-design involves considering its membranes' impact on the environment throughout their life cycle: from development stage to manufacturing, transport and installation, right through to their end-of-life management. The unique TEXYLOOP process ensures that Serge Ferrari membranes remain an infinite resource and are no longer a burden for the environment.

# STAM 3739 & 4739 & 5739 & 6739



# 3739 & 4739 & 5739 & 6739

Technical properties			STAM 3739	STAM 4739	STAM 5739	STAM 6739	Standards
Yarn		1100 dtex	2 x 1100 dtex	1670 / 1100 dtex	1100 / 2200 dtex	TERSUISSE	
Weight			750 g/m <sup>2</sup>	950 g/m²	1050 g/m <sup>2</sup>	1350 g/m <sup>2</sup>	EN ISO 2286-2
Width			260 cm	260 cm	260 cm	260 cm	
Physical proper	rties						
Tensile strength (warp/weft)			280/280 daN/ 5 cm	400/400 daN/5 cm	550/550 daN/5 cm	800/700 daN/5 cm	EN ISO 1421
Tear strength (warp/weft)		30/30 daN	50/50 daN	85/70 daN	120/110 daN	DIN 53.363	
Folding resistance		up to 400,000 cycles	up to 400,000 cycles	up to 400,000 cycles	up to 400,000 cycles	DIN 53359A	
Adhesion (con	(conventional finish) (AS finish)		12 / 12 daN/ 5 cm	15 / 15 da N / 5 cm	16 / 16 daN/ 5 cm	18 / 18 daN / 5 cm	— — EN ISO 2411 —
(AS				15 / 15 daN/ 5 cm			
(OR finish) (ZE finish)				14 / 14 daN/ 5 cm			
				15 / 15 daN/ 5 cm			
Methane perme	eability	FR	< 350 cm <sup>3</sup> /(m <sup>2</sup> .d.bar)	$< 200  cm^3/(m^2.d.bar)$	$< 300  cm^3/(m^2.d.bar)$	$< 400 \text{ cm}^3/(\text{m}^2.\text{d.bar})$	_
		AS		$< 200  cm^3/(m^2.d.bar)$			— DIN 53,380 T2
		0R		$< 150  cm^3/(m^2.d.bar)$			
		ZE		$< 30 \text{ cm}^3/(\text{m}^2.\text{d.bar})$			
Flame retardar	псу						
Rating		FR	M2/B1/B-s2,d0/VKF	M2/B1/C-s2,d0/VKF	B1/VKF	B1	
		AS		M2/B1/C-s2,d0/VKF			_
		0R		B1			
		ZE					_
Antistatic measurement in ATEX zone - AS				< 1 x 10 <sup>9</sup> Ω/m <sup>2</sup>			EN 13463-1 : 200
Management s	ystems						
Quality							ISO 9001
Environment							ISO 14001









The technical data above are average values with a +/- 5% tolerance.

The buyer of our products is fully responsible for their application or their transformation concerning any possible third party. The buyer of our products is responsible for their implementation and installation in compliance with standards, codes of practice and safety regulations in force in destination countries.  $\label{thm:constraint} To \ ensure \ warranty \ effectiveness, refer to \ warranty \ certificate \ concerned \ available \ on \ demand.$ 

 $The values \, quoted \, above \, represent \, results \, of \, tests \, performed \, in \, compliance \, with \, common \, design \, practices \, and \, are \, provided \, for \, information \, only \, to \, enable \, customers \, and \, tests \, performed \, in \, compliance \, with \, common \, design \, practices \, and \, are \, provided \, for \, information \, only \, to \, enable \, customers \, and \, tests \, performed \, in \, compliance \, with \, common \, design \, practices \, and \, are \, provided \, for \, information \, only \, to \, enable \, customers \, and \, are \, provided \, for \, information \, only \, to \, enable \, customers \, and \, are \, provided \, for \, information \, only \, to \, enable \, customers \, and \, are \, provided \, for \, information \, only \, to \, enable \, customers \, and \, are \, provided \, for \, information \, and \, are \, provided \, for \, information \, and \, are \, provided \, for \, information \, and \, are \, provided \, are \, provided \, and \, are \, provided \, are \, provided$ to make the best use of our products. Our products are subjects to evolutions due to technical progress, we remain entitled to modify the characteristics of our products at any time. The buyer of our products is responsible for checking the validity of the above data.

#### **TOOLS AND SERVICES**

#### Available on request:

- biaxial (2-directional) curves
- permeability certificates • chemical contact lists

- HF making up guide for our antistatic membranes
- ATEX compliance certificate for antistatic versions

- Headquarters: + 33 (0)4 74 97 41 33

→ Contact

Your local representative: www.sergeferrari.com

#### → TEXYLOOP®

- The Serge Ferrari operational recycling chain
- Secondary raw materials of high intrinsic value compatible with multiple processes
- A quantified response to combat depletion of natural resources

www.texyloop.com



### **STAM** 3739 & 4739 & 5739 & 6739

Innovations

4739 OR - 10396

4739 AS - 20208

└── /720.7F

4739 ZE

\* on special order

The colours and textures represented in this document are provided as a reference only.

## Conventional membranes

## 4739 FR - 20108



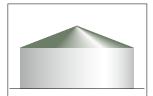
# Membranes adapted to all your projects and designed to protect the environment

#### Silo covers









#### Purification plant covers









#### Methanization plant covers









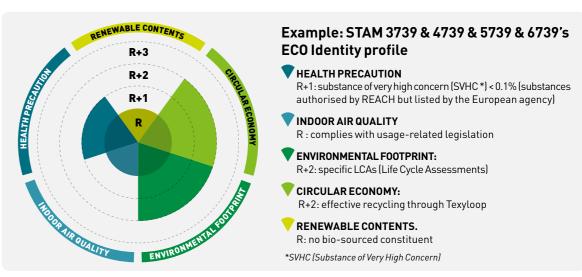
**GAS** Storage Biogas: the only storable, renewable energy source.





## **ECO IDentity**, Health and environmental performance

Serge Ferrari assesses the health and environmental performance of its composite materials using 5 indicators. Level "R" represents the regulations or the basic offer without regulatory requirements. Higher levels represent voluntary advances that exceed regulations.



ECO | Dentity complies with ISO 14021 environmental communication standard:

• exact

• verifiable

• pertinent

• not misleading